

Work Order ID 83463

April-18-12 1:05:23 PM

83463

Page 1

Item ID: DSI 9410-011

Revision ID:


Item Name: Step Modification

Start Date: 4/18/12 Start Qty: 8.00

Required Date: 4/18/12 Req'd Qty: 8.00

Reference:

Approvals:

Process Plan: 

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9410

B

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9410-011
CHG002

0.00

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

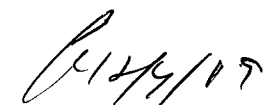
Memo

0.00

N900040100

Cust Item ID:

Customer:

 For MLT 12-4-18
(8) 4/24/12
(8) (8)

Work Order ID 83463

April-18-12 1:05:23 PM

83463

Page 2

Item ID: DSI 9410-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Step Modification

Start Date: 4/18/12 Start Qty: 8.00

8

Cust Item ID:

Required Date: 4/18/12 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9410-011

Location: _____
PPP rev: A

12/14/19

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/14/19

P12-04-19

Picklist Print

April-18-12 1:05:23 PM

Page 1

Work Order ID: 83463

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Start Date: 4/18/12

Required Date: 4/18/12

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP RevA: New issue DD verified by:EC
by:EC IPP rev:B as per dwg RevB DD 10.03.03 verified

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			110	Each	315.0000	8	64			

Location	Loc Qty	Loc Code
GA	100	
120449	100	
ST358	215	
118706	15	
120422	200	

AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	10.0000	16				
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Location	Loc Qty	Loc Code
ST351	10	
116289	10	

D2732/030 Rubber Cushion		Manufactured	No			110	Each	52.0000	4	32			
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cut (4) at 3.00" per kit													

D3595 Rubber Cushion (per sq ft)		Manufactured	No			110	sf	335.7000	0.0833	0.6664			
-------------------------------------	--	--------------	----	--	--	-----	----	----------	--------	--------	--	--	--

(D3595-200-300) Cut(2) at 2.00" X 3.00" as per dwg D3595 (per kit)	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	MAT052	335.7	
	68954	335.7	

11/18706 4x
11/20422 60x
121255 128

12/04/18

B70 787

76 552

B 83492

8x

Picklist Print

April-18-12 1:05:23 PM

Page 2

Work Order ID: 83463

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Start Date: 4/18/12

Required Date: 4/18/12

Start Qty: 8.00

Required Qty: 8.00

MS21042L4

Purchased

No

110

Each

3,414.0000

8

64

Nut

Location

Loc Qty

Loc Code

ST300

3414

116188

5

119017

4

119075

1405

121011

2000

119075

JB

12/04/18

April-18-12 1:05:23 PM

Shop Packet Print

Page 2

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

REFERENCE ONLY

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS
REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591.
PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS
AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	J	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	STEP MODIFICATION KIT	NTS
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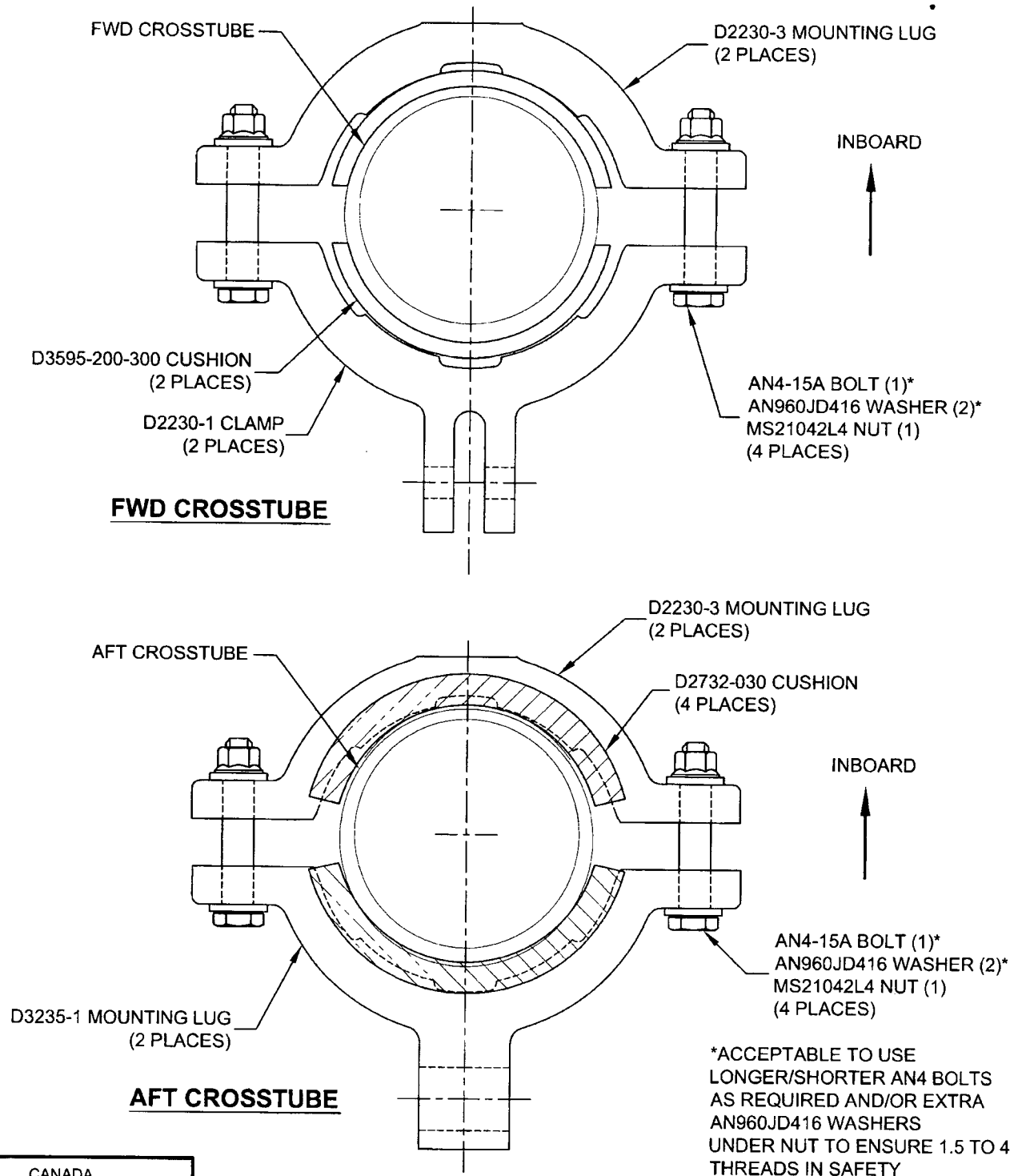


FIGURE 1 - CLAMP/CUSHION INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STEP MODIFICATION KIT	NTS
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